

VALIDITY:

## TITLE: PRODUCT SPECIFICATION SHEET SODIUM BICARBONATE SPECIAL FINE GRADE (1E)

CODE REVIEW

CAM-ENG-FEP-100-012 04 PAGE 2 OF 3

	Chemical name	Acid Sodium Carbonate	
IDENTIFICA- TIONS:	Other names	Monosodium Salt of Carbonic Ácid	
		Hydrogen Sodium Carbonate	
	Type	Special Fine Grade	
	No (CAS) Chemical Abstracts Service	144-55-8	
	Formula	NaHC	CO <sub>3</sub>
	TESTS	UNIT	SPECIFICATION
CHEMICAL SPECIFICATIONS	Assay (as NaHCO3 )	%	99,0 – 100,5
	Characteristics	_	White crystalline powder, odorless,
		_	subject to agglomeration
	Loss on Drying	%	0,25 max.
	Carbonates (pH)	-	8,6 max.
	Normal carbonate	-	Faint pink color
	Chloride	ppm	150 max.
	Iron	ppm	5 max.
	Calcium	ppm	100 max.
	Lead	ppm	2 max.
	Arsenic	ppm	2 max.
	Sulfate	ppm	150 max.
	Surface	ppm	150 max.
	Limit of sulfur compounds	-	150 max.
	Identification (sodium, bicarbonate)	-	Pass test
	Insoluble Substances	- 4	Clear and bright solution
	Ammonia	- ~	No odor of ammonia
	Appearance of the solution	-()	Clear and bright solution
	TESTS	UNIT	ACCEPTABLE LIMIT
PARTICLES	Retained mesh 80 (180 µ)	%	2 máx.
SIZE PROFILE	Retained mesh 200 (75 μ)	%	90 mín.
	Passed mesh 200 (75 μ)	%	10 máx.
	TESTS	UNIT	SPECIFICATION
	Salmonella sp.	P/A 25g	Absent
BIOLOGICAL	B. cereuspresumptive	UFC/g	< 100 UFC/g
CHARACTE-	Escherichia coli	UFC/g	< 10 UFC/g
RISTICS	Molds and yeasts	UFC/g	< 500 UFC/g
STORAGE:	To store in ventilated, dry place, under the protection of the direct solar light. Subject to thermal decomposition above of 60 °C. Maximum pile 30 bags.		
DISTRIBUTI- ON METHOD:	Products transported on pallets by closed trucks without the need for temperature control.		
PACKAGING:	25 Kg Polyethylene bag with the following information: lot number; validity of the product; date of o the product; date of production		
	the product: date of production		

36 months from the date of production, observed the stockage conditions.



## TITLE: PRODUCT SPECIFICATION SHEET SODIUM BICARBONATE SPECIAL FINE GRADE (1E)

 CODE
 REVIEW

 CAM-ENG-FEP-100-012
 04

 PAGE 3 OF 3

## STATUTORY AND RE-GULATORY REQUIRE-MENTS

a. RDC No. 724 of 2022 - Technical Regulation on Microbiological Standards for Food;

b. RDC No. 722 of 2022 - Establishes maximum tolerable limits (MTL) for contaminants in food, general principles for their establishment, and analysis methods for conformity assessment purposes;

c. RDC No. 45 of 2010 - Regulation on authorized food additives for use according to Good Manufacturing Practices (GMP);

d. RDC No. 623 of 2022 - Establishes tolerance limits for foreign matter in food, general principles for their establishment, and analysis methods for conformity assessment purposes;

e. RDC No. 655 of 2022 - Regulation on food recall and its communication to ANVISA (Brazilian Health Regulatory Agency) and consumers;

f. RDC No. 275 of 2002 - Standard Operating Procedures applied to food production/processing establishments and GMP checklist;

g. Food Chemical Codex.

INTENDED USE Acidity regulator and chemical leavening agent..

**OBSERVATION** Maximum limit (g/100g or g/100ml) for packaged wheat flours (flour and wheat with additives): 4.5.

Meets the specifications required by the Food Chemical Codex V food use. According to legislation approved by General Office of Food (GGA) of the National Agency and the Ministry of Health.

"This product is not applicable for pharmaceutical use"

CORIARARA